

**Acknowledgement**

This work was submitted as an undergraduate project in Mechanical Engineering by D.S., and the provision of materials by CIBA-GEIGY (UK) Ltd is gratefully acknowledged.

**References**

1. H. LEE and K. NEVILLE, "Handbook of Epoxy Resins" (McGraw-Hill, New York, 1967) pp. 14–22.
2. W. G. POTTER, "Epoxide Resins" (Iliffe, London, 1970) p. 119.
3. W. D. KINGERY, "Introduction to Ceramics" (Wiley, New York, 1960).
4. C. W. C. KAYE and T. H. LABY, "Tables of Physical and Chemical Constants", 14th Edn. (Longman, London, 1973).

5. "American Institute of Physics Handbook", 3rd Edn. (McGraw-Hill, New York, 1972).

*Received 24 November  
and accepted 16 December 1976*

W. J. TOMLINSON  
*Department of Applied Sciences,  
Lanchester Polytechnic,  
Eastlands, Rugby, UK*

D. STAPLEY  
*Department of Mechanical Engineering,  
Lanchester Polytechnic,  
Eastlands, Rugby, UK*

**Divalent chromium in alkaline earth silicate systems**

Only a few Cr<sup>2+</sup>-containing oxides, e.g. Cr<sub>2</sub>SiO<sub>4</sub> [1], and spinels e.g. (Mg, Cr<sup>2+</sup>)Cr<sub>2</sub>O<sub>4</sub> [2], are known. Their preparation requires high temperatures and a strongly reducing atmosphere. Some other compounds could only be obtained at non-equilibrium conditions. From the rules for multi-component system, the addition of acid SiO<sub>2</sub> and the oxides MgO, CaO, SrO and BaO with different basicity and radii of the metal ions seemed to be favourable for the preparation of Cr<sup>2+</sup>-containing oxides. Cr<sup>2+</sup> should be more basic than Cr<sup>3+</sup>, and should have an ion radius greater than Cr<sup>3+</sup>, which might be advantageous for the substitution of the alkaline earth atoms. In alkaline earth oxide–silica–chromium oxide systems the higher oxidation states of chromium are stable at high CaO, SrO and BaO contents, and low temperatures. Lower oxidation states of chromium therefore could be expected at low content of alkaline earth oxide and high temperatures. The temperature for the occurrence of

liquids however decreases in the order MgO > CaO > SrO > BaO especially at a low content of alkaline earth oxide and chromium oxide [4].

Mixtures of reagent grade MeO (Me = Mg, Ca, Sr, Ba), Cr<sub>2</sub>O<sub>3</sub> and SiO<sub>2</sub> (from silicic acid) were thoroughly ground under acetone and pre-reacted in air for about 1 h at 1100° C. Small portions of the powder samples were put in fused silica crucibles, equilibrated at high temperatures in vertical molybdenum wound tube furnaces and quenched in water after about 20 min. A short time for equilibration seemed to be essential, because of reaction with the silica crucible and also of the fast volatilization of CrO, which both would change the composition. The strongly reducing atmosphere was attained by a slow current of H<sub>2</sub> which was saturated with H<sub>2</sub>O vapour in a temperature controlled water bath.

Cr<sup>2+</sup> could be identified by the blue colour of the quenched samples depending on the composition, temperature and oxygen partial pressure [3]. It could be most easily obtained in quenched liquids at the conditions listed in Table I.

TABLE I

System	Temperature (° C)	log P(O <sub>2</sub> )/atm	Approximate composition (mol %)		
			MeO	"CrO"	SiO <sub>2</sub>
MgO–Cr <sub>2</sub> O <sub>3</sub> –SiO <sub>2</sub>	1530	–12	42	4	54
CaO–Cr <sub>2</sub> O <sub>3</sub> –SiO <sub>2</sub>	1405	–13	36	4	60
SrO–Cr <sub>2</sub> O <sub>3</sub> –SiO <sub>2</sub>	1390	–13	31	5	64
BaO–Cr <sub>2</sub> O <sub>3</sub> –SiO <sub>2</sub>	1350	–13.5	25	5	70

A decrease of the  $\text{H}_2\text{O}$  content in  $\text{H}_2$  had little influence on the temperature of  $\text{Cr}^{3+}$  reduction. Hydrogen, which had passed through concentrated  $\text{H}_2\text{SO}_4$ , lowered the temperature only to  $\sim 1505^\circ\text{C}$  in the  $\text{MgO}$ -containing system. Therefore, the conditions described above were chosen for this investigation with approximately constant  $\text{H}_2\text{O}$  content of the gas mixture and temperatures up to  $1660^\circ\text{C}$ . The change of colour at the  $\text{Cr}^{3+} \rightarrow \text{Cr}^{2+}$  reduction from green to an intensive blue occurred within a few minutes and could be used as an indicator to check the oxygen partial pressure.

Though there are many silicate phases with alkaline earth atoms of different sizes,  $\text{Cr}^{2+}$  seems to form no significant solid solution with alkaline earth silicates, but decreases the liquidus temperature in the presence of these compounds. In  $\text{SrO}$  and  $\text{BaO}$  containing systems the blue liquid was even separated from the green  $\text{Cr}^{3+}$  containing liquid. Liquids with high  $\text{Cr}^{2+}$  content are very mobile and could creep out of the crucible, as was also observed in former investigations [1]. The only solid phases with sufficient amount of  $\text{Cr}^{2+}$  detectable by X-ray diffraction were  $\text{MgCr}_2\text{O}_4$ , where a lattice distortion is subject to  $\text{Cr}^{2+}$  [2],  $\text{CaCr}_2\text{O}_4$ , where an atmosphere-dependent phase transition implies solid solubility and probably also  $\text{SrCr}_2\text{O}_4$ . Light blue solids were observed in the presence of the composition  $\text{Ca}_3\text{SiO}_5$ ,  $\text{Sr}_3\text{SiO}_5$  and  $\text{Ba}_3\text{SiO}_5$ , indicating some solid solution. The X-ray diagrams of those samples however had very poor quality, even after prolonged annealing of the samples.

The electron spectra of the  $\text{Cr}^{3+}$  containing samples exhibit two absorption bands at  $20\,800$  to  $23\,300\text{ cm}^{-1}$  for the transition  ${}^4\text{A}_{2g} \rightarrow {}^4\text{T}_{1g}$  and at  $15\,400$  to  $17\,300\text{ cm}^{-1}$  for the transition  ${}^4\text{A}_{2g} \rightarrow {}^4\text{T}_{2g}$  (see also [5]). Due to a decreasing ligand field stabilization, the wave numbers of the absorption bands decrease in the order  $\text{MgCr}_2\text{O}_4$ ,  $(\text{Mg}, \text{Cr}^{2+})\text{Cr}_2^{3+}\text{O}_4$ ,  $\alpha\text{-CaCr}_2\text{O}_4$ ,  $\text{Cr}_2\text{O}_3$ ,  $\beta\text{-CaCr}_2\text{O}_4$ ,

$\text{SrCr}_2\text{O}_4$  and  $\text{Cr}^{3+}$  in glass.  $\text{Cr}^{2+}$  in an octahedral field requires one single band for the spin allowed transition  ${}^5\text{E}_g \rightarrow {}^5\text{T}_{2g}$ . This transition was observed by reflection spectroscopy at about  $15\,900\text{ cm}^{-1}$  with a small shift to  $15\,400\text{ cm}^{-1}$  for the  $\text{MgO}$ -containing glass. This value can be compared with the transition at  $6670\text{ cm}^{-1}$  for tetrahedral co-ordinated  $\text{Cr}^{2+}$  in  $(\text{Mg}, \text{Cr}^{2+})\text{Cr}_2\text{O}_4$  [2] with the approximate relation,  $Dq(\text{tet}) \approx 4/9 Dq'(\text{oct})$ , of crystal field theory. Additional weak absorption bands at  $19\,600\text{ cm}^{-1}$  for the  $\text{CaO}$  and  $\text{BaO}$ -containing glass could not be assigned without knowledge of structural details.

The high-spin  $d^4$  configuration of  $\text{Cr}^{2+}$  must be treated like  $d^9$  of  $\text{Cu}^{2+}$  and should have a similar influence on crystal chemistry. The Jahn–Teller distortion might be one reason for the limited solid solution of  $\text{Cr}^{2+}$  in the compounds of this investigation. Also the crystal field stabilization favours  $\text{Cr}^{3+}$  in solids, it should be less important for  $\text{Cr}^{2+}$  in molten silicates. The stabilization energy for  $\text{Cr}^{3+}$  in solids has about twice the value than for  $\text{Cr}^{3+}$  ( $\sim 57/\sim 27\text{ kcal mol}^{-1}$  for octahedral co-ordinated chromium and  $\sim 13/\sim 7\text{ kcal mol}^{-1}$  for tetrahedral co-ordination [5, 6]).

## References

1. G. W. HEALY and J. C. SCHOTTMILLER, *Trans AIME* **230** (1964) 420.
2. C. GRESKOVICH and V. S. STUBICAN, *J. Phys. Chem. Solids* **27** (1966) 1379.
3. J. HAUCK and A. MUAN, unpublished work.
4. E. M. LEVIN, C. R. ROBBINS and H. F. McMURDIE, "Phase Diagrams for Ceramists", (American Ceramic Society, Columbus, 1969).
5. J. D. DUNITZ and L. E. ORGEL, *J. Phys. Chem. Solids* **3** (1957) 318.
6. D. S. McCLURE, *ibid* **3** (1957) 311.

Received 30 November 1976  
and accepted 25 January 1977

J. HAUCK  
Institut für Festkörperforschung,  
Kernforschungsanlage Jülich,  
D-5170 Jülich, West Germany